

SPECIALTY COMPOSITES GROUP, LLC TEST REPORT

SCOPE OF WORK

ASTM E119-22/CAN-ULC S101 TEST ON A VERTICAL WALL ASSEMBLY COMPOSED OF 4X10 AND 2X10 ARMOR CORE LEVEL 3 PANELS

REPORT NUMBER

G105700914SAT-003

TEST DATES

02/23/2024 AND 06/26/2024

ISSUE DATE

02/29/24

REVISED DATE

06/28/2024

PAGES

42

DOCUMENT CONTROL NUMBER

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TEST REPORT FOR SPECIALTY COMPOSITES GROUP, LLC

Report No.: G105700914SAT-003

Date: 02/29/24

REPORT ISSUED TO

SPECIALTY COMPOSITES GROUP, LLC

302 S. 27th Street

Waco, Tx 76710

SECTION 1



SCOPE

Intertek Testing Services NA, Inc. dba Intertek Building & Construction (B&C) was contracted by Armor Core, 302 S. 27th Street Waco, Tx 76710 to perform testing in accordance with ASTM E119/CAN-ULC S101-2023, *Standard Test Methods for Fire Tests of Building Construction and Materials*, on their 2-in Leve 3 Armor Core panels. Results obtained are tested values and were secured by using the designated test method(s). Testing was conducted at Intertek test facility in Elmendorf, Texas.

Unless differently required, Intertek reports apply the "Simple Acceptance" rule also called "Shared Risk approach," of ILAC-G8:09/2019, Guidelines on Decision Rules and Statements of Conformity.

Intertek B&C will service this report for the entire test record retention period. The test record retention period ends four years after the test date. Test records, such as detailed drawings, datasheets, representative samples of test specimens (where required by Certification or Accreditation bodies), or other pertinent project documentation, will be retained for the entire test record retention period.

For INTERTEK B&C:

COMPLETED BY:	Jasmine Anguiano	REVIEWED BY:	Abel de Hoyos
TITLE:	Project Engineer – Fire Resistance	TITLE:	Manager – Project Engineering – Fire Resistance
SIGNATURE:		SIGNATURE:	
DATE:	02/29/24	DATE:	07/02/24

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SECTION 2

SUMMARY OF TEST RESULTS

The assembly described and tested in this report **met** the criteria set forth per the Conditions of Acceptance for ASTM E119-22: *Standard Test Methods for Fire Tests of Building Construction and Materials*. Construction of the assembly is in section 9 of this test report.

SECTION 3

TEST METHOD(S)

The specimen was evaluated in accordance with the following:

ASTM E119-22, *Standard Test Methods for Fire Tests of Building Construction and Materials*

CAN/ULC S101, *Standard Methods of Fire Endurance Test of Building Construction Materials*

SECTION 4

MATERIAL SOURCE/INSTALLATION

Armor Core panels, along with materials to be used in the construction for the wall assembly were received at Intertek B&C test facility in Elmendorf, Texas, USA on 02/13/2024 and were given sample ID no. SAT2402131148-001. The test specimen was installed by Intertek B&C personnel.

The test assembly built for the hose stream re-test on 06/24/2024, used the same materials that was testing on 06/24/2024 and were given sample ID no. SAT2406181217-001. One change was added to the assembly by adding an extra stud in the joint on the assembly to be able to secure the material.

SECTION 5

EQUIPMENT

02/23/2024 Original Fire Test

ASSET #	DESCRIPTION	CAL DUE DATE
181512641	Stopwatch	10/04/2024
10340409	Thermo Hygrometer	03/23/2024
99LE004	DAQ Unit	04/13/2024
1379574	Pressure Transducer	03/03/2024
3688751	Pressure Transducer	06/05/2024

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06/26/2024 Hose Stream Re-Test

ASSET #	DESCRIPTION	CAL DUE DATE
181512641	Stopwatch	10/04/2024
10340419	Thermo Hygrometer	10/04/2024
99LE004	DAQ Unit	10/10/2024
310063314	Pressure Transducer	11/01/2024
310063329	Pressure Transducer	11/01/2024

SECTION 6

LIST OF OFFICIAL OBSERVERS

NAME	COMPANY
Alex Breeland	Armor Core
Warren Hampton	Armor Core
Abel de Hoyos	Intertek B&C
Klarissa Gonzalez	Intertek B&C
Jasmine Anguiano	Intertek B&C

SECTION 7

TEST PROCEDURE

The test assembly was instrumented with thermocouples (TCs) in accordance with criteria based in part on the requirements of the ASTM E119-22 test standard. Eleven 18 GA, closed probe, Type K TCs were used in the furnace and 24 GA, Type K were used on the exterior face of the wall assembly. Nine (9) TCs were placed on the exterior face of the wall assembly at points determined by Intertek B&C project engineers. The 1-hour Test was performed on 02/23/2023 in accordance with the ASTM E119-22 test method. Ambient conditions were 78.9 °F and 50.8% relative humidity. The test was initiated at 1:35 pm with the furnace burners on for 120 minutes. Following the fire test, hose-stream test accordance with CAN/ULC S101 was performed after the fire exposure test. Video recording, digital photographs, visual observations, and data collections were performed prior, during and after testing was completed. Temperature data was recorded every 30 seconds. Following the fire test, hose-stream test accordance with CAN/ULC S101 was performed after the fire exposure test. All observations are recorded in the table located in Section 8.

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When the indicated resistance period is 1/2 hour or over, determined by the average or maximum temperature rise on the un-exposed or maximum temperature rise on the un-exposed surface or within the test specimen, or by failure under load, a correction shall be applied for variation of the furnace exposure from that prescribed, where it will affect the classification, by multiplying the indicated period by two-thirds of the difference in area between the curve of average furnace temperature and the standard curve for the first three-fourths of the period and dividing the product by the area between the standard curve and a base line of 68 °F for the same part of the indicated period, the latter area increased by 54 °F*h (3240 °F*min) to compensate for the thermal lag of the furnace thermocouples during the first part of the test. For fire exposure in the test higher than the standard, the indicated resistance period shall be increased by the amount of the correction and be similarly decreased for fire exposure below standard.

The correction can be expressed by the following equation:

$$C = \frac{2I(A - As)}{3(As + L)}$$

where:

C = correction in the same units as I,

I = indicated fire resistance period,

A = area under the curve of indicated average furnace temperature for the first three-fourths of the indicated period,

AS = area under the standard furnace curve for the same part of the indicated period, and

L = lag correction in the same units as A and AS (3240 °F*min)

SECTION 8

TEST CALCULATIONS

Test 1:

VARIABLE	DESCRIPTION	VALUE	UNITS
C	Correction Factor	-0.31	seconds
I	Indicated FR Period	60	minutes
A	Area under Indicated FR Period for first 3/4 of test period	57816	°F*min
As	Area under Standard E119 Time vs. Temp. Curve for first 3/4 of test period	58290	°F*min
L	Lag Correction	3240	°F*min
FR Period	Fire-Resistance Period	60	minutes

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Hose Stream Re-test

VARIABLE	DESCRIPTION	VALUE	UNITS
C	Correction Factor	-0.27	seconds
I	Indicated FR Period	30	minutes
A	Area under Indicated FR Period for first 3/4 of test period	23778	°F*min
As	Area under Standard E119 Time vs. Temp. Curve for first 3/4 of test period	24487	°F*min
L	Lag Correction	3240	°F*min
FR Period	Fire-Resistance Period	30	minutes

SECTION 9

TEST SPECIMEN DESCRIPTION

Framing – The one-hour test assembly consists of steel stud/gypsum walls as the supporting construction along with Armor Core panels. Both the samples tested was an asymmetrical wall and was supported by studs and track framework to adhere to the test frame. Panels were cut to size and arranged together, forming the representative wall assembly.

Test Sample – Armor Core Level 3 Panels were utilized for both tests, two 4 x 10-ft. and one 2 x 10-ft. panels were installed on to the 10x10 frame. The Armor Core panels were sandwiched between an outer and inner layer of 5/8-in. Type X Gypsum Board and fastened to one side of the steel stud frame.

SECTION 10

TEST RESULTS

An ASTM E119-22 Fire Test was performed on February 23, 2024, at an ambient temperature of 78.9 °F and 50.8% relative humidity. A hose stream re-test was performed on June 26, 2024, at an ambient temperature of 86.7°F and 66.7% relative humidity. Below are observations taken during the original fire test and hose stream re-test. Recorded data taken during the test can be found in **Sections 12 and 13**.

Original Fire Test Observations – February 23, 2024

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TIME (Min: Sec)	OBSERVATIONS
00:00	Test started at 1:35 PM
03:30	Smoke coming out from top perimeter
04:43	Smoke coming from top left
15:43	Smoke coming top right
23:56	Flames on the seam in exposed side
24:42	Flames on top perimeter
33:06	Increase of smoke
42:28	Popping noises from sample
59:18	Flame stopped at top perimeter
61:41	Smoking decreased
65:54	Drywall on exposed side falling off
78:11	Crackling noises from sample
81:41	Test terminated at 2:57 PM

Second Fire Test for Hose Stream Re-Test Observations – June 26, 2024

Time (min:sec)	Observations
00:00	Test Started
05:34	Smoke seeping out
08:33	Rumbling noises from wall
30:00	Test Terminated

**SECTION 11
CONCLUSION**

Intertek Building and Construction (B&C) was contracted by Armor Core to evaluate the fire resistance characteristics of the 1-hour test assembly. The test described in this report **met** the applicable Conditions of Acceptance for ASTM E119-22 for the projected fire-resistance rating of 60 minutes.

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SECTION 12

PHOTOGRAPHS



Photo No 1.
View of Test frame before Installation



Photo No. 2
Studs and tracks installed into frame

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Photo No. 3
View of Completed exposed side



Photo No. 4
View of Completed unexposed side

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**Photo No. 5
View of Burner**



**Photo No. 6
Unexposed side with TCs**

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Photo No. 7
Condensation on Top Perimeter



Photo No. 8
Flame in the Seam

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Photo No. 9
Flame in the Seam



Photo No. 10
Flames on Top Perimeter

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Photo No. 11
Increase in Smoke



Photo No. 12
Increase of Flame in Exposed Side

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Photo No. 13
Post-Test



Photo No. 14
Sample During Hose Stream

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Photo No. 15
Sample During Hose Stream



Photo No. 16
Sample Post Hose-Stream

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Hose Stream Re-Test



Photo No. 17
Tracks and Studs Installed Into Frame



Photo No. 18
Panels Arrive

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Photo No. 19
Measurement of Panels



Photo No. 20
Armor Core Panels Fastened into Gypsum

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Photo No. 21

Gypsum Board Fastened into Panels



Photo No. 22

View of Completed Unexposed Side

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Photo No. 23
View of Completed Exposed Side



Photo No. 24
View of Hose Stream Re-Test Sample During Test

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Photo No. 25
View of Exposed side Post-Test



Photo No. 26
View of Exposed side Post-Test

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Photo No. 27
Hose Stream Re-Test



Photo No. 28
Hose Stream Re-Test

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Photo No. 29
Hose Stream Re-Test



Photo No. 30
Post Hose Stream Re-Test

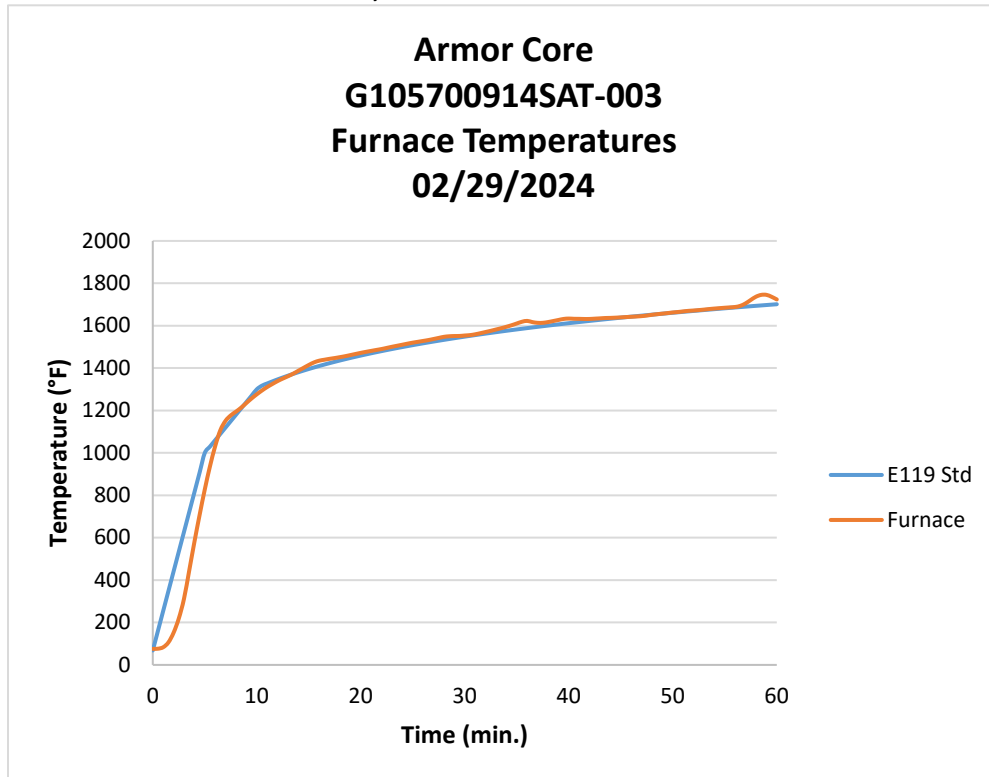
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SECTION 13 GRAPHS

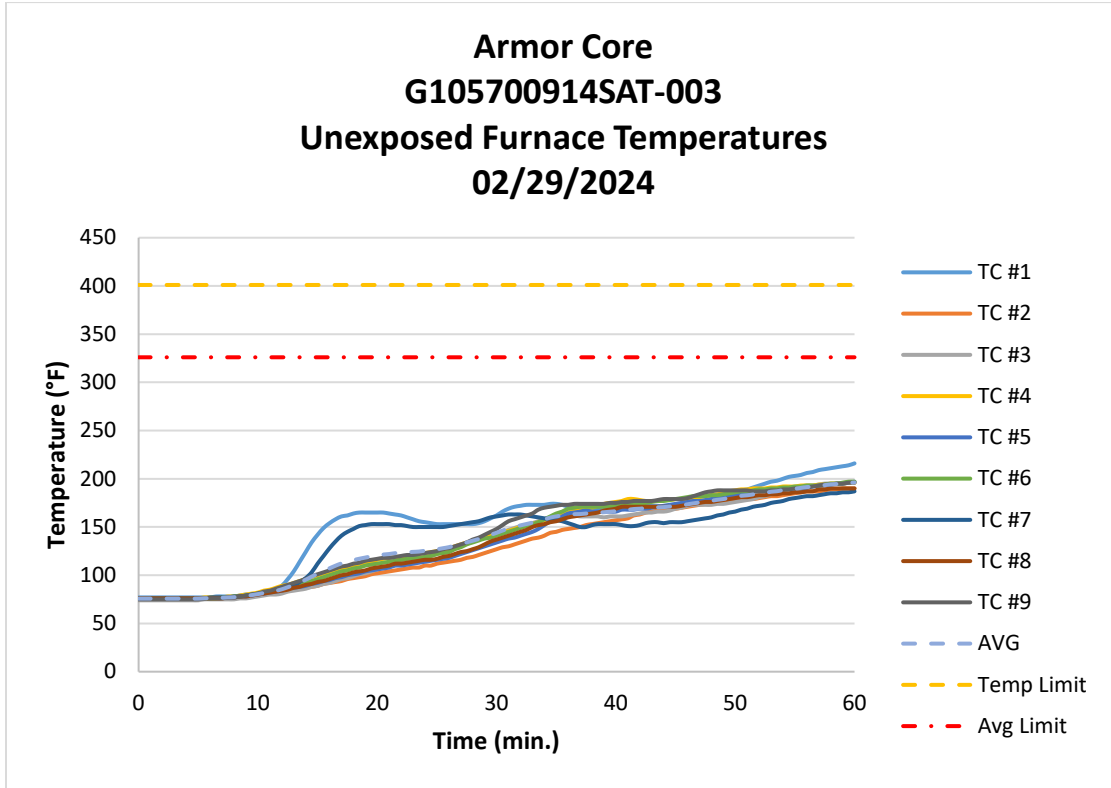
ORIGINAL FIRE TEST - FEBRUARY 23, 2024



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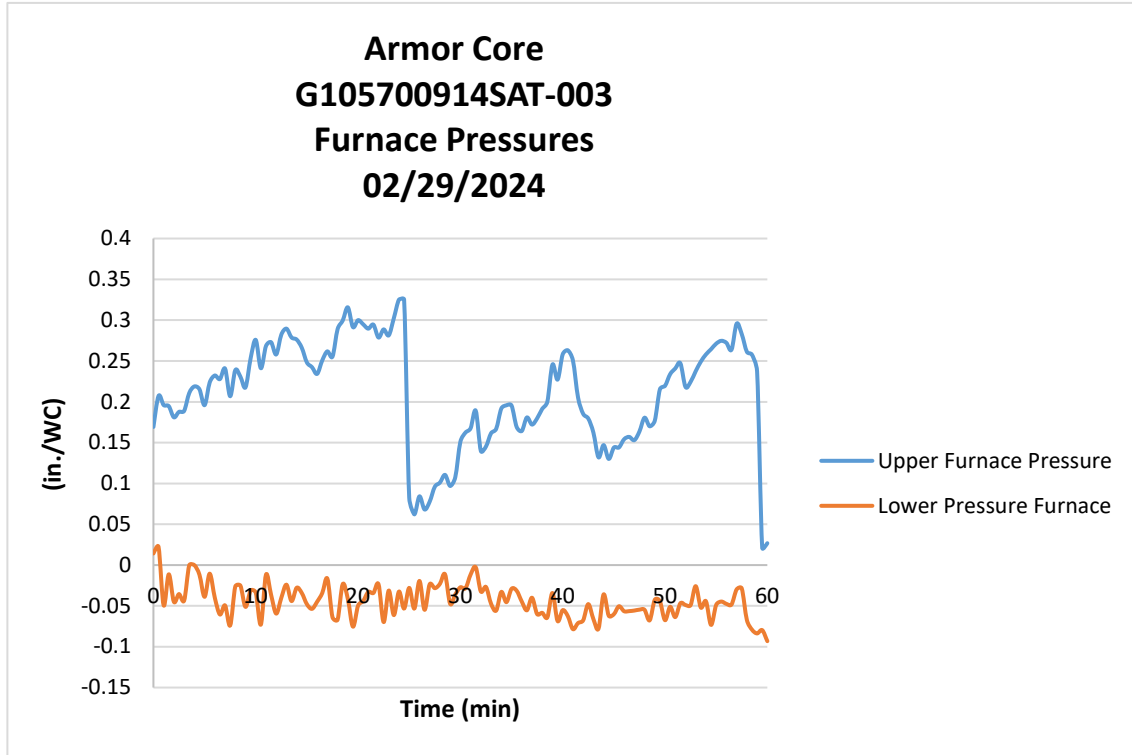
Date: 02/29/24



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Date: 02/29/24

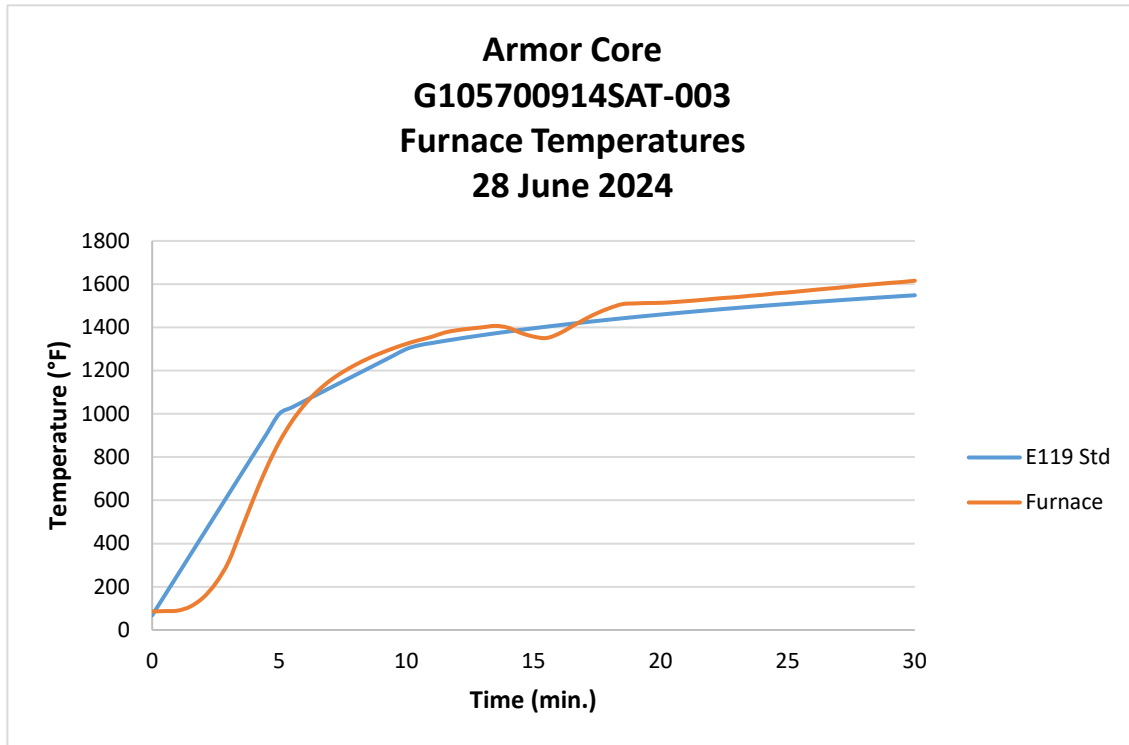


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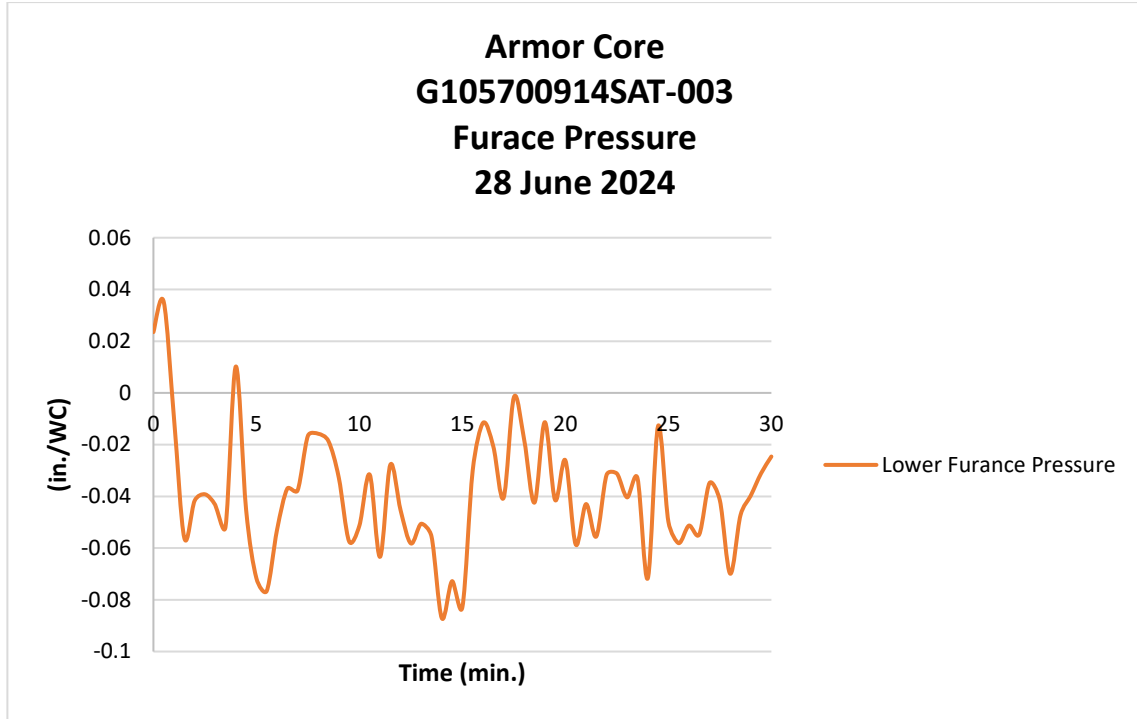
HOSE STREAM RE-TEST – JUNE 26, 2024



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SECTION 14

NUMERICAL DATA

G105700914SAT-001

Armor Core

29-February-2024

Time (min)	E119 Std Average (°F)	Furnace Average (°F)	Integration of Furnace Average (°F•min)	Integration of E119 Std Average (°F•min)	Error (%)	Upper Furnace Pressure (in./WC)	Lower Furnace Pressure (in./WC)
0	68	76	0	0	0.00%	0.1692	0.0142
0.5	161	76	4	23	-82.62%	0.2072	0.0223
1	254	83	10	93	-89.30%	0.196	-0.0493
1.5	348	106	23	210	-88.89%	0.1947	-0.0113
2	441	152	54	373	-85.58%	0.181	-0.045
2.5	534	219	112	583	-80.70%	0.1877	-0.0355
3	627	312	211	839	-74.84%	0.1888	-0.0436
3.5	720	444	366	1142	-67.95%	0.2107	-0.0003
4	814	579	588	1491	-60.59%	0.2188	-1E-04
4.5	907	707	875	1887	-53.63%	0.2153	-0.0119
5	1000	828	1225	2330	-47.43%	0.1959	-0.0389
5.5	1030	937	1632	2804	-41.79%	0.2237	-0.0105
6	1060	1032	2090	3292	-36.51%	0.2322	-0.04
6.5	1090	1108	2591	3796	-31.73%	0.2278	-0.0605
7	1120	1152	3122	4314	-27.63%	0.2407	-0.0494
7.5	1150	1177	3670	4848	-24.29%	0.2068	-0.074
8	1180	1195	4229	5396	-21.63%	0.2387	-0.0263
8.5	1210	1214	4797	5960	-19.50%	0.2308	-0.0251
9	1240	1236	5376	6538	-17.78%	0.2177	-0.0512
9.5	1270	1257	5965	7132	-16.36%	0.2533	-0.031
10	1300	1277	6564	7740	-15.19%	0.2758	-0.0337
10.5	1317	1295	7173	8360	-14.20%	0.2411	-0.0729
11	1328	1311	7790	8988	-13.32%	0.2683	-0.0118
11.5	1337	1325	8415	9620	-12.52%	0.273	-0.0364
12	1347	1339	9047	10257	-11.79%	0.258	-0.0594
12.5	1356	1351	9686	10898	-11.13%	0.2823	-0.0401
13	1364	1362	10330	11545	-10.52%	0.2896	-0.024
13.5	1373	1374	10980	12195	-9.97%	0.2788	-0.0441
14	1381	1388	11636	12849	-9.44%	0.2762	-0.0278
14.5	1388	1401	12299	13507	-8.94%	0.2662	-0.0342
15	1396	1415	12969	14170	-8.47%	0.2482	-0.0479
15.5	1403	1427	13646	14835	-8.02%	0.2424	-0.0536
16	1410	1435	14327	15505	-7.59%	0.2342	-0.0449
16.5	1417	1440	15012	16177	-7.20%	0.2507	-0.0343
17	1424	1444	15699	16854	-6.85%	0.2618	-0.0166
17.5	1430	1448	16388	17533	-6.53%	0.2553	-0.0638
18	1436	1452	17079	18215	-6.24%	0.289	-0.0669
18.5	1442	1456	17772	18901	-5.98%	0.2995	-0.0234
19	1448	1462	18467	19590	-5.73%	0.3157	-0.0414
19.5	1454	1467	19165	20281	-5.50%	0.2915	-0.0754
20	1459	1472	19866	20975	-5.29%	0.3	-0.0497
20.5	1465	1477	20569	21672	-5.09%	0.2949	-0.044
21	1470	1481	21275	22372	-4.91%	0.2896	-0.0329



Total Quality. Assured.

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G105700914SAT-001

Armor Core

29-February-2024

Time (min)	E119 Std	Furnace	Integration	Integration	Error (%)	Upper	Lower
	Average (°F)	Average (°F)	of Furnace Average (°F*min)	of E119 Std Average (°F*min)		Furnace Pressure (in./WC)	Furnace Pressure (in./WC)
21.5	1475	1486	21982	23074	-4.73%	0.2945	-0.0342
22	1480	1490	22692	23779	-4.57%	0.2787	-0.0235
22.5	1485	1495	23405	24487	-4.42%	0.2887	-0.0698
23	1490	1501	24120	25196	-4.27%	0.2814	-0.0312
23.5	1495	1506	24837	25909	-4.14%	0.3026	-0.0613
24	1499	1511	25557	26623	-4.00%	0.3252	-0.0324
24.5	1504	1516	26280	27340	-3.88%	0.3252	-0.0533
25	1508	1520	27005	28059	-3.76%	0.0827	-0.0279
25.5	1513	1524	27732	28781	-3.64%	0.0621	-0.0533
26	1517	1528	28461	29504	-3.54%	0.0842	-0.0194
26.5	1521	1532	29192	30230	-3.43%	0.0681	-0.0548
27	1525	1537	29926	30957	-3.33%	0.0777	-0.0235
27.5	1529	1543	30662	31687	-3.24%	0.0959	-0.0283
28	1533	1548	31400	32419	-3.14%	0.101	-0.023
28.5	1537	1550	32141	33153	-3.05%	0.1105	-0.0113
29	1541	1551	32882	33888	-2.97%	0.0969	-0.0475
29.5	1545	1552	33624	34626	-2.89%	0.1075	-0.0361
30	1549	1554	34366	35365	-2.82%	0.151	-0.0272
30.5	1552	1556	35110	36106	-2.76%	0.1623	-0.0284
31	1556	1560	35855	36850	-2.70%	0.1676	-0.0116
31.5	1559	1565	36602	37594	-2.64%	0.1891	-0.0027
32	1563	1570	37351	38341	-2.58%	0.1398	-0.0323
32.5	1566	1576	38104	39089	-2.52%	0.1452	-0.0268
33	1570	1582	38860	39839	-2.46%	0.1615	-0.0474
33.5	1573	1588	39618	40591	-2.40%	0.1669	-0.0557
34	1576	1595	40380	41344	-2.33%	0.1917	-0.0329
34.5	1579	1602	41145	42099	-2.27%	0.1957	-0.0454
35	1583	1611	41915	42856	-2.20%	0.1955	-0.0291
35.5	1586	1619	42688	43614	-2.12%	0.1692	-0.0314
36	1589	1623	43464	44373	-2.05%	0.1642	-0.0446
36.5	1592	1617	44240	45135	-1.98%	0.1808	-0.0554
37	1595	1614	45014	45897	-1.92%	0.1721	-0.04
37.5	1598	1614	45787	46661	-1.87%	0.1797	-0.06
38	1601	1617	46561	47427	-1.83%	0.1914	-0.0585
38.5	1604	1622	47337	48194	-1.78%	0.2001	-0.0641
39	1606	1627	48115	48963	-1.73%	0.2456	-0.0342
39.5	1609	1632	48896	49733	-1.68%	0.2272	-0.0685
40	1612	1634	49678	50504	-1.64%	0.2581	-0.0552
40.5	1615	1633	50461	51277	-1.59%	0.2631	-0.0625
41	1617	1633	51243	52051	-1.55%	0.2507	-0.0785



Total Quality. Assured.

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G105700914SAT-001

Armor Core

29-February-2024

Time (min)	E119 Std	Furnace	Integration	Integration	Error (%)	Upper	Lower
	Average (°F)	Average (°F)	of Furnace (°F*min)	of E119 Std (°F*min)		Furnace Pressure (in./WC)	Furnace Pressure (in./WC)
41.5	1620	1632	52025	52826	-1.52%	0.2053	-0.071
42	1623	1632	52807	53603	-1.48%	0.1853	-0.0677
42.5	1625	1633	53589	54381	-1.46%	0.1795	-0.0478
43	1628	1635	54372	55160	-1.43%	0.1623	-0.0661
43.5	1631	1636	55156	55941	-1.40%	0.132	-0.0779
44	1633	1637	55941	56723	-1.38%	0.147	-0.0359
44.5	1636	1638	56725	57506	-1.36%	0.13	-0.062
45	1638	1639	57511	58290	-1.34%	0.1439	-0.0602
45.5	1640	1641	58297	59076	-1.32%	0.1441	-0.0504
46	1643	1642	59084	59863	-1.30%	0.1541	-0.0565
46.5	1645	1644	59871	60651	-1.29%	0.157	-0.0584
47	1648	1645	60659	61440	-1.27%	0.153	-0.0557
47.5	1650	1648	61449	62230	-1.26%	0.1636	-0.0546
48	1652	1652	62240	63022	-1.24%	0.1805	-0.0548
48.5	1655	1655	63032	63815	-1.23%	0.17	-0.0677
49	1657	1657	63826	64608	-1.21%	0.1768	-0.0425
49.5	1659	1660	64621	65403	-1.20%	0.2153	-0.0443
50	1661	1663	65418	66199	-1.18%	0.2195	-0.0675
50.5	1663	1665	66216	66997	-1.17%	0.2338	-0.0511
51	1666	1668	67015	67795	-1.15%	0.2408	-0.0637
51.5	1668	1670	67815	68594	-1.14%	0.2472	-0.0468
52	1670	1672	68617	69394	-1.12%	0.2183	-0.0489
52.5	1672	1674	69419	70196	-1.11%	0.2244	-0.0491
53	1674	1676	70222	70998	-1.09%	0.2375	-0.0258
53.5	1676	1679	71027	71802	-1.08%	0.2492	-0.052
54	1678	1681	71833	72607	-1.07%	0.258	-0.0443
54.5	1680	1683	72640	73412	-1.05%	0.2644	-0.0733
55	1682	1685	73448	74219	-1.04%	0.2712	-0.0488
55.5	1684	1687	74257	75026	-1.03%	0.2747	-0.0447
56	1686	1689	75067	75835	-1.01%	0.2722	-0.0475
56.5	1688	1694	75878	76645	-1.00%	0.2638	-0.0483
57	1690	1706	76694	77455	-0.98%	0.2957	-0.0298
57.5	1692	1722	77517	78267	-0.96%	0.2829	-0.0286
58	1694	1737	78348	79079	-0.93%	0.2613	-0.0672
58.5	1696	1746	79184	79893	-0.89%	0.2576	-0.0791
59	1698	1746	80023	80707	-0.85%	0.237	-0.0837
59.5	1700	1737	80860	81522	-0.81%	0.021	-0.0797
60	1701	1724	81691	82338	-0.79%	0.0268	-0.0932

MAX Temp
MAX Allow



Total Quality. Assured.

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TEST REPORT FOR SPECIALTY COMPOSITES GROUP, LLC

Report No.: G105700914SAT-003

Date: 02/29/24

G105700914SAT-001

Armor Core

29-February-2024

Time (min)	Furnace Probe #1 (°F)	Furnace Probe #2 (°F)	Furnace Probe #3 (°F)	Furnace Probe #4 (°F)	Furnace Probe #5 (°F)	Furnace Probe #6 (°F)	Furnace Probe #7 (°F)	Furnace Probe #8 (°F)	Furnace Probe #9 (°F)	Furnace Probe #10 (°F)
0	77	76	76	76	76	76	75	75	75	76
0.5	77	78	76	76	76	76	76	76	76	77
1	82	93	82	83	81	86	81	79	80	86
1.5	102	132	102	108	98	118	106	88	97	109
2	142	206	144	160	141	182	154	108	131	150
2.5	200	302	210	239	212	276	224	138	181	207
3	281	422	312	350	317	398	321	180	247	288
3.5	402	588	463	503	479	554	460	242	350	399
4	535	729	633	662	647	701	610	323	458	494
4.5	667	843	798	803	799	828	749	415	564	601
5	796	949	938	928	931	939	877	527	670	720
5.5	908	1041	1039	1029	1037	1034	982	676	781	844
6	1002	1112	1113	1109	1114	1121	1072	835	894	947
6.5	1078	1169	1171	1172	1172	1187	1139	967	990	1030
7	1127	1197	1201	1204	1199	1218	1176	1055	1055	1086
7.5	1157	1210	1218	1221	1212	1232	1197	1107	1098	1120
8	1178	1221	1228	1232	1220	1242	1211	1142	1130	1144
8.5	1198	1234	1242	1247	1233	1258	1228	1173	1159	1165
9	1220	1251	1260	1266	1253	1279	1249	1203	1188	1187
9.5	1241	1272	1276	1286	1271	1298	1268	1235	1214	1208
10	1260	1289	1293	1304	1288	1315	1287	1262	1238	1229
10.5	1278	1304	1309	1320	1305	1331	1303	1287	1260	1248
11	1294	1319	1325	1334	1320	1345	1319	1307	1280	1266
11.5	1309	1331	1338	1348	1333	1358	1332	1324	1297	1282
12	1323	1343	1351	1362	1345	1371	1345	1340	1313	1296
12.5	1335	1354	1361	1373	1356	1382	1357	1355	1325	1309
13	1346	1365	1373	1383	1366	1391	1367	1368	1337	1321
13.5	1358	1376	1384	1395	1378	1404	1380	1381	1350	1333
14	1372	1389	1397	1409	1393	1417	1393	1397	1363	1347
14.5	1384	1403	1410	1422	1407	1430	1406	1414	1376	1362
15	1397	1416	1423	1434	1421	1441	1418	1432	1389	1378
15.5	1408	1428	1435	1445	1434	1452	1429	1445	1400	1393
16	1416	1436	1443	1452	1442	1459	1436	1456	1408	1403
16.5	1421	1439	1447	1456	1447	1461	1440	1462	1413	1410
17	1425	1443	1452	1459	1451	1463	1444	1468	1418	1416
17.5	1430	1447	1455	1462	1454	1466	1447	1472	1422	1421
18	1435	1451	1459	1466	1458	1470	1451	1475	1428	1425
18.5	1439	1455	1463	1469	1463	1474	1456	1480	1434	1430
19	1444	1461	1468	1474	1468	1479	1461	1485	1439	1436
19.5	1450	1465	1473	1480	1473	1484	1466	1492	1444	1441
20	1454	1471	1479	1485	1479	1489	1471	1499	1447	1446
20.5	1460	1476	1483	1491	1483	1494	1476	1503	1451	1451
21	1465	1481	1488	1495	1488	1498	1480	1507	1456	1455



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Report No.: G105700914SAT-003

Date: 02/29/24

G105700914SAT-001

Armor Core

29-February-2024

Time (min)	Furnace	Furnace	Furnace	Furnace	Furnace	Furnace	Furnace	Furnace	Furnace	Furnace
	Probe #1 (°F)	Probe #2 (°F)	Probe #3 (°F)	Probe #4 (°F)	Probe #5 (°F)	Probe #6 (°F)	Probe #7 (°F)	Probe #8 (°F)	Probe #9 (°F)	Probe #10 (°F)
21.5	1469	1485	1492	1498	1493	1502	1485	1511	1462	1461
22	1474	1489	1497	1502	1498	1506	1489	1514	1467	1465
22.5	1480	1495	1502	1507	1502	1511	1495	1520	1472	1470
23	1485	1500	1508	1512	1508	1516	1500	1526	1477	1475
23.5	1490	1504	1513	1518	1514	1520	1505	1531	1481	1480
24	1495	1510	1518	1522	1519	1525	1509	1536	1486	1485
24.5	1500	1515	1523	1528	1522	1531	1515	1540	1492	1489
25	1505	1519	1527	1532	1527	1536	1520	1544	1498	1494
25.5	1509	1522	1532	1536	1531	1539	1524	1548	1503	1498
26	1514	1527	1535	1540	1535	1543	1528	1552	1506	1503
26.5	1518	1530	1540	1544	1540	1547	1532	1555	1510	1508
27	1524	1536	1545	1548	1544	1551	1538	1561	1515	1512
27.5	1529	1541	1551	1553	1550	1556	1543	1567	1518	1518
28	1534	1546	1556	1558	1555	1561	1548	1572	1523	1524
28.5	1537	1548	1558	1561	1557	1563	1551	1574	1527	1527
29	1539	1549	1559	1561	1558	1563	1552	1575	1529	1529
29.5	1539	1549	1560	1562	1559	1563	1551	1575	1529	1531
30	1542	1551	1562	1563	1561	1565	1554	1577	1531	1533
30.5	1543	1553	1564	1566	1564	1567	1555	1579	1531	1535
31	1547	1557	1568	1569	1568	1571	1560	1583	1535	1538
31.5	1552	1562	1574	1575	1573	1577	1565	1587	1541	1542
32	1558	1567	1579	1580	1579	1583	1570	1593	1547	1548
32.5	1564	1573	1584	1586	1585	1588	1576	1598	1552	1554
33	1570	1580	1591	1592	1592	1595	1582	1604	1557	1559
33.5	1576	1586	1597	1598	1598	1601	1588	1611	1563	1565
34	1583	1593	1604	1605	1605	1608	1595	1617	1569	1572
34.5	1590	1600	1611	1612	1614	1615	1602	1623	1576	1580
35	1598	1608	1620	1620	1623	1623	1610	1632	1584	1588
35.5	1606	1616	1628	1627	1632	1631	1619	1639	1593	1597
36	1612	1619	1632	1631	1637	1633	1622	1643	1597	1602
36.5	1608	1612	1628	1624	1630	1624	1616	1638	1593	1598
37	1606	1607	1624	1620	1626	1620	1614	1636	1589	1595
37.5	1605	1607	1624	1620	1627	1620	1613	1637	1588	1597
38	1608	1609	1627	1622	1633	1623	1614	1643	1591	1603
38.5	1611	1613	1631	1626	1639	1627	1618	1650	1594	1612
39	1615	1616	1635	1629	1645	1630	1621	1658	1600	1622
39.5	1619	1620	1639	1633	1649	1634	1625	1665	1606	1630
40	1620	1620	1640	1633	1650	1634	1625	1670	1610	1636
40.5	1619	1618	1638	1631	1648	1632	1624	1669	1611	1637
41	1619	1617	1638	1630	1649	1630	1622	1670	1611	1639



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Report No.: G105700914SAT-003

Date: 02/29/24

G105700914SAT-001

Armor Core

29-February-2024

Time (min)	Furnace	Furnace	Furnace	Furnace	Furnace	Furnace	Furnace	Furnace	Furnace	Furnace
	Probe #1 (°F)	Probe #2 (°F)	Probe #3 (°F)	Probe #4 (°F)	Probe #5 (°F)	Probe #6 (°F)	Probe #7 (°F)	Probe #8 (°F)	Probe #9 (°F)	Probe #10 (°F)
41.5	1618	1615	1637	1629	1648	1630	1621	1671	1610	1639
42	1618	1615	1637	1629	1647	1629	1621	1674	1611	1639
42.5	1619	1616	1638	1629	1648	1630	1622	1676	1614	1642
43	1620	1617	1639	1630	1650	1631	1623	1678	1616	1644
43.5	1621	1618	1640	1632	1651	1632	1625	1679	1619	1647
44	1622	1618	1641	1633	1651	1633	1625	1680	1620	1647
44.5	1623	1620	1642	1633	1652	1634	1627	1680	1622	1648
45	1624	1621	1644	1635	1653	1635	1628	1682	1623	1649
45.5	1625	1622	1645	1636	1655	1636	1629	1684	1625	1652
46	1627	1624	1646	1637	1657	1638	1630	1685	1626	1653
46.5	1628	1625	1647	1638	1659	1639	1631	1687	1627	1655
47	1629	1627	1649	1640	1660	1641	1633	1688	1628	1658
47.5	1632	1630	1651	1643	1663	1644	1636	1691	1630	1661
48	1635	1634	1655	1647	1666	1648	1640	1694	1633	1664
48.5	1638	1637	1658	1650	1669	1650	1643	1696	1635	1669
49	1640	1639	1660	1652	1671	1653	1645	1698	1639	1673
49.5	1643	1642	1663	1655	1674	1655	1647	1700	1642	1676
50	1646	1645	1666	1657	1676	1658	1650	1702	1645	1681
50.5	1648	1647	1668	1660	1678	1661	1652	1704	1647	1683
51	1651	1650	1671	1663	1681	1663	1655	1706	1650	1686
51.5	1653	1653	1673	1665	1684	1666	1658	1708	1653	1689
52	1655	1654	1675	1667	1685	1667	1659	1711	1655	1690
52.5	1657	1657	1676	1669	1687	1669	1662	1712	1658	1691
53	1660	1659	1679	1672	1690	1671	1663	1714	1659	1694
53.5	1662	1662	1682	1675	1693	1674	1666	1716	1659	1698
54	1665	1665	1685	1677	1696	1677	1669	1716	1661	1699
54.5	1668	1667	1688	1680	1699	1679	1670	1716	1662	1700
55	1670	1669	1690	1682	1701	1680	1672	1718	1663	1704
55.5	1672	1672	1692	1685	1703	1683	1673	1720	1660	1706
56	1676	1676	1694	1688	1707	1685	1675	1721	1657	1706
56.5	1685	1681	1703	1692	1719	1688	1678	1727	1660	1706
57	1700	1691	1718	1701	1733	1700	1687	1743	1672	1710
57.5	1723	1707	1738	1717	1752	1717	1701	1759	1684	1719
58	1745	1725	1758	1734	1770	1734	1715	1771	1691	1727
58.5	1763	1736	1772	1742	1782	1742	1721	1776	1691	1730
59	1772	1736	1779	1742	1787	1740	1718	1771	1685	1727
59.5	1777	1734	1775	1735	1768	1731	1708	1755	1671	1711
60	1773	1724	1767	1724	1751	1718	1696	1738	1655	1694

MAX Temp
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Armor Core

29-February-2024

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0	77	76	74	76	76	76	76	76	75	76
0.5	77	76	74	76	76	76	76	76	75	76
1	77	76	74	76	76	76	76	76	75	76
1.5	77	76	74	76	76	76	76	76	75	76
2	77	76	74	76	76	76	76	76	75	76
2.5	77	76	74	76	76	76	76	76	75	76
3	77	76	74	76	76	76	76	76	75	76
3.5	77	76	74	76	76	76	76	76	75	76
4	77	76	74	76	76	76	76	76	75	76
4.5	77	76	74	76	76	76	76	76	75	76
5	77	76	74	76	76	76	76	76	75	76
5.5	77	76	75	77	76	76	76	76	76	76
6	77	76	75	77	76	76	77	76	76	76
6.5	78	77	75	77	77	76	77	76	76	77
7	78	77	75	77	77	77	77	76	76	77
7.5	78	77	75	78	77	77	77	77	77	77
8	78	77	75	78	77	78	78	77	77	77
8.5	79	78	76	79	78	78	78	78	78	78
9	80	78	76	80	78	79	79	78	79	79
9.5	80	79	77	81	79	80	80	79	80	79
10	81	80	78	82	80	81	81	80	81	80
10.5	82	80	79	84	81	82	82	81	83	82
11	83	81	80	85	82	83	83	82	84	83
11.5	85	82	80	87	83	84	84	83	86	84
12	89	83	81	89	84	86	85	84	88	85
12.5	96	84	83	90	86	87	87	85	90	88
13	104	85	84	92	87	89	89	87	92	90
13.5	114	86	85	94	88	91	93	88	94	93
14	124	87	86	96	89	93	97	90	96	95
14.5	134	88	88	98	91	94	103	91	99	98
15	142	89	89	100	92	96	112	93	101	102
15.5	149	91	91	102	94	98	120	94	103	105
16	154	92	92	103	95	100	128	96	105	107
16.5	158	93	94	105	97	102	135	98	107	110
17	161	94	96	107	98	104	141	100	109	112
17.5	162	96	97	108	100	105	145	101	110	114
18	164	97	99	110	101	107	148	103	112	116
18.5	165	98	101	112	102	108	151	104	113	117
19	165	99	102	113	104	110	152	105	115	118
19.5	165	101	104	114	105	111	153	107	116	120
20	165	102	106	116	106	112	153	108	117	121
20.5	165	103	108	117	107	113	153	109	118	121
21	164	104	109	118	108	114	153	110	118	122

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21.5	163	105	111	119	110	115	152	112	119	123
22	162	106	113	119	110	116	152	112	120	123
22.5	160	107	114	120	111	117	151	113	121	124
23	158	108	116	121	112	118	150	114	121	124
23.5	156	108	117	122	113	118	150	115	122	125
24	155	110	119	123	114	119	150	116	123	125
24.5	154	110	120	124	115	120	150	116	124	126
25	153	112	122	125	116	122	150	117	125	127
25.5	153	113	124	126	117	123	150	119	127	128
26	153	114	126	128	118	124	151	120	128	129
26.5	153	115	128	130	120	127	152	122	130	131
27	153	116	131	132	122	129	153	124	132	132
27.5	153	118	133	134	124	132	154	125	134	134
28	153	119	135	136	126	134	155	127	137	136
28.5	154	121	137	138	128	136	156	129	139	138
29	156	123	139	139	130	138	158	132	142	140
29.5	159	125	141	141	132	139	160	135	145	142
30	162	127	143	143	134	141	161	137	148	144
30.5	166	129	145	145	136	143	162	139	152	146
31	169	130	147	146	138	145	163	141	156	148
31.5	171	132	149	148	139	147	163	143	158	150
32	172	134	151	150	141	149	163	145	160	152
32.5	173	136	152	152	143	151	162	147	162	153
33	173	138	154	153	145	153	161	150	164	155
33.5	173	139	156	155	148	155	160	152	168	156
34	173	141	158	157	152	158	159	153	170	158
34.5	174	144	160	159	156	161	158	155	171	160
35	174	145	161	161	159	164	157	156	172	161
35.5	173	147	162	163	161	166	156	158	173	162
36	171	148	162	165	164	169	154	160	173	163
36.5	170	149	162	167	165	170	152	161	174	163
37	169	150	161	168	166	171	150	162	174	163
37.5	168	152	161	170	167	171	150	163	174	164
38	168	153	161	170	166	171	152	164	174	164
38.5	168	154	161	172	166	171	153	165	174	165
39	168	155	160	174	166	171	153	167	174	165
39.5	168	156	161	175	166	171	153	168	175	166
40	169	157	161	176	166	172	153	169	175	166
40.5	171	158	161	177	168	173	152	171	176	167
41	172	159	162	179	168	173	151	171	176	168



Total Quality. Assured.

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TEST REPORT FOR SPECIALTY COMPOSITES GROUP, LLC

Report No.: G105700914SAT-003

Date: 02/29/24

G105700914SAT-001

Armor Core

29-February-2024

Time (min)	TC #1 (°F)	TC #2 (°F)	TC #3 (°F)	TC #4 (°F)	TC #5 (°F)	TC #6 (°F)	TC #7 (°F)	TC #8 (°F)	TC #9 (°F)	AVG (°F)
41.5	173	162	163	179	168	174	151	171	177	169
42	173	163	164	178	169	174	152	171	177	169
42.5	173	165	165	177	169	175	154	171	177	170
43	172	166	165	177	170	176	155	171	177	170
43.5	172	167	166	177	171	177	155	171	178	170
44	171	168	166	178	172	177	154	171	179	171
44.5	171	169	167	178	173	178	155	171	179	171
45	171	169	169	179	174	179	155	171	179	172
45.5	172	170	170	179	175	180	155	172	179	172
46	173	171	172	180	176	181	156	173	180	174
46.5	174	172	173	180	177	182	157	174	182	175
47	176	173	173	181	177	182	158	175	184	175
47.5	177	174	173	182	178	182	159	176	186	176
48	179	175	173	183	179	183	160	176	187	177
48.5	180	176	174	184	180	183	162	177	188	178
49	182	176	174	185	181	184	163	178	188	179
49.5	184	177	175	187	182	185	165	179	188	180
50	186	177	176	188	183	186	166	180	188	181
50.5	188	178	177	189	185	187	168	181	188	182
51	189	179	178	189	186	187	169	181	188	183
51.5	191	179	179	190	187	188	171	182	187	184
52	193	180	181	190	187	189	172	183	187	185
52.5	195	181	182	190	188	189	173	183	187	185
53	197	182	184	191	188	190	175	184	188	187
53.5	198	182	186	191	189	190	176	184	188	187
54	200	183	188	192	189	191	177	185	189	188
54.5	202	184	189	192	190	191	179	185	189	189
55	203	185	190	192	190	192	180	186	190	190
55.5	204	186	192	193	191	192	181	186	190	191
56	206	187	193	193	191	193	182	187	191	191
56.5	207	187	193	193	192	193	182	187	192	192
57	209	187	194	194	193	193	183	189	193	193
57.5	210	188	195	194	193	194	184	189	194	193
58	211	189	195	195	194	195	185	190	194	194
58.5	212	189	195	195	195	195	185	190	195	195
59	213	190	195	195	195	196	186	190	195	195
59.5	214	190	196	196	196	197	186	190	196	196
60	216	190	196	196	197	197	187	190	196	196
MAX Temp	216	190	196	196	197	197	187	190	196	196
MAX Allow	402	401	399	401	401	401	401	401	400	326

TEST REPORT FOR SPECIALTY COMPOSITES GROUP, LLC

Report No.: G105700914SAT-003

Date: 02/29/24

HOSE STREAM TABULAR DATA

G105700914SAT-003

Armor Core

28 June 2024

Time (min)	E119 Std	Furnace	Integration	Integration	Error (%)	Upper	Lower
	Average (°F)	Average (°F)	of Furnace Average (°F•min)	of E119 Std Average (°F•min)		Furnace Pressure (in./WC)	Furnace Pressure (in./WC)
0	68	85	0	0	0.00%	0.0021	0.0235
0.5	161	88	9	23	-60.41%	0.0018	0.0352
1	254	89	19	93	-79.12%	0.0015	-0.0099
1.5	348	108	35	210	-83.35%	0.0028	-0.0561
2	441	149	65	373	-82.49%	0.0013	-0.0417
2.5	534	216	123	583	-78.95%	0.0029	-0.0392
3	627	314	221	839	-73.63%	0.0007	-0.0433
3.5	720	462	381	1142	-66.61%	0.0008	-0.0518
4	814	611	615	1491	-58.73%	0.0003	0.0102
4.5	907	750	922	1887	-51.16%	0.0022	-0.0452
5	1000	869	1292	2330	-44.53%	0.0021	-0.0717
5.5	1030	966	1717	2804	-38.75%	0.0027	-0.0766
6	1060	1043	2185	3292	-33.61%	0.0011	-0.053
6.5	1090	1105	2688	3796	-29.17%	0.0023	-0.037
7	1120	1154	3219	4314	-25.38%	0.0018	-0.0377
7.5	1150	1194	3772	4848	-22.19%	0.0014	-0.0166
8	1180	1227	4343	5396	-19.51%	0.0011	-0.0158
8.5	1210	1256	4930	5960	-17.28%	0.0006	-0.0187
9	1240	1281	5530	6538	-15.41%	0.0018	-0.0328
9.5	1270	1304	6143	7132	-13.87%	0.0021	-0.0574
10	1300	1324	6766	7740	-12.59%	0.0021	-0.0513
10.5	1317	1341	7398	8360	-11.51%	0.0022	-0.0316
11	1328	1356	8038	8988	-10.56%	0.0022	-0.0634
11.5	1337	1376	8687	9620	-9.69%	0.0011	-0.0278
12	1347	1387	9344	10257	-8.90%	0.0011	-0.0454
12.5	1356	1394	10005	10898	-8.19%	0.0014	-0.0582
13	1364	1401	10670	11545	-7.57%	0.0014	-0.0506
13.5	1373	1407	11338	12195	-7.03%	0.0009	-0.0555



Total Quality. Assured.

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TEST REPORT FOR SPECIALTY COMPOSITES GROUP, LLC

Report No.: G105700914SAT-003

Date: 02/29/24

G105700914SAT-003

Armor Core

28 June 2024

Time (min)	E119 Std	Furnace	Integration	Integration	Error	Upper	Lower
	Average (°F)	Average (°F)	of Furnace (°F•min)	of E119 Std (°F•min)		Furnace (in./WC)	Furnace (in./WC)
14	1381	1399	12005	12849	-6.57%	0.0027	-0.0871
14.5	1388	1374	12665	13507	-6.24%	0.0002	-0.0728
15	1396	1358	13314	14170	-6.04%	0.0021	-0.0828
15.5	1403	1351	13957	14835	-5.92%	0.0022	-0.03
16	1410	1371	14603	15505	-5.82%	0.0008	-0.0116
16.5	1417	1404	15263	16177	-5.65%	0.0018	-0.0207
17	1424	1437	15939	16854	-5.43%	0.0019	-0.0406
17.5	1430	1466	16630	17533	-5.15%	0.001	-0.0017
18	1436	1490	17335	18215	-4.83%	0.0019	-0.0182
18.5	1442	1508	18051	18901	-4.50%	0.0005	-0.0424
19	1448	1511	18771	19590	-4.18%	0.001	-0.0113
19.5	1454	1513	19493	20281	-3.88%	0.0029	-0.0414
20	1459	1514	20216	20975	-3.62%	0.0011	-0.0261
20.5	1465	1517	20939	21672	-3.38%	0.0017	-0.0586
21	1470	1521	21665	22372	-3.16%	0.0034	-0.043
21.5	1475	1526	22393	23074	-2.95%	0.001	-0.0555
22	1480	1531	23123	23779	-2.76%	0.0022	-0.0317
22.5	1485	1536	23856	24487	-2.58%	0.0018	-0.0312
23	1490	1540	24591	25196	-2.40%	0.0008	-0.0404
23.5	1495	1546	25329	25909	-2.24%	0.0027	-0.033
24	1499	1551	26069	26623	-2.08%	0.0025	-0.0717
24.5	1504	1557	26812	27340	-1.93%	0.0016	-0.0128
25	1508	1562	27558	28059	-1.79%	0.002	-0.0498
25.5	1513	1567	28306	28781	-1.65%	0.0025	-0.0581
26	1517	1573	29057	29504	-1.52%	0.0028	-0.0513
26.5	1521	1579	29811	30230	-1.39%	0.0018	-0.0547
27	1525	1584	30567	30957	-1.26%	0.0007	-0.0348
27.5	1529	1590	31327	31687	-1.14%	0.0022	-0.0416
28	1533	1596	32089	32419	-1.02%	0.0031	-0.0699
28.5	1537	1601	32854	33153	-0.90%	0.001	-0.0473
29	1541	1606	33622	33888	-0.79%	0.0012	-0.0397
29.5	1545	1610	34392	34626	-0.68%	0.0022	-0.0311
30	1549	1616	35164	35365	-0.57%	0.0012	-0.0246



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Armor Core

28 June 2024

Time (min)	Furnace Probe #1	Furnace Probe #2	Furnace Probe #3	Furnace Probe #4	Furnace Probe #5	Furnace Probe #6	Furnace Probe #7	Furnace Probe #8	Furnace Probe #9	Furnace Probe #10
	(°F)	(°F)	(°F)	(°F)	(°F)	(°F)	(°F)	(°F)	(°F)	(°F)
0	86	86	86	85	85	85	85	85	85	86
0.5	86	86	86	85	103	86	86	85	86	86
1	89	91	92	89	325	89	87	88	90	90
1.5	102	110	115	108	504	110	98	102	120	110
2	133	146	158	152	678	158	123	139	181	152
2.5	187	204	227	227	753	233	168	205	274	221
3	265	287	333	328	1012	343	242	303	402	325
3.5	392	420	494	461	931	516	380	450	560	482
4	531	566	647	596	995	686	534	605	706	632
4.5	670	709	784	715	1074	834	683	755	831	766
5	799	838	900	817	1143	952	818	886	934	880
5.5	905	943	992	898	1190	1047	929	989	1018	971
6	990	1025	1065	969	1236	1121	1015	1072	1087	1044
6.5	1058	1090	1122	1027	1256	1181	1084	1135	1143	1101
7	1113	1142	1169	1075	1281	1230	1139	1184	1188	1147
7.5	1157	1184	1207	1113	1302	1267	1182	1223	1225	1184
8	1193	1219	1239	1146	1327	1298	1219	1258	1257	1215
8.5	1226	1249	1268	1173	1347	1325	1251	1288	1283	1243
9	1254	1274	1293	1198	1358	1348	1279	1313	1306	1267
9.5	1279	1297	1315	1220	1375	1369	1304	1335	1326	1289
10	1300	1317	1335	1240	1393	1388	1325	1356	1345	1309
10.5	1318	1335	1352	1258	1401	1404	1344	1374	1361	1326
11	1335	1351	1366	1273	1412	1417	1360	1389	1376	1341
11.5	1347	1367	1378	1287	1429	1428	1373	1406	1387	1357
12	1361	1379	1391	1299	1428	1437	1385	1420	1398	1372
12.5	1369	1388	1399	1309	1427	1444	1392	1429	1404	1382
13	1377	1394	1405	1316	1432	1450	1400	1433	1410	1388
13.5	1383	1401	1410	1324	1442	1455	1407	1439	1414	1394

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Armor Core

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Time (min)	Furnace	Furnace	Furnace	Furnace	Furnace	Furnace	Furnace	Furnace	Furnace	Furnace
	Probe #1	Probe #2	Probe #3	Probe #4	Probe #5	Probe #6	Probe #7	Probe #8	Probe #9	Probe #10
	(°F)	(°F)	(°F)	(°F)	(°F)	(°F)	(°F)	(°F)	(°F)	(°F)
14	1383	1397	1406	1324	1380	1452	1406	1434	1414	1390
14.5	1364	1373	1380	1307	1333	1430	1386	1408	1395	1367
15	1344	1351	1358	1288	1351	1409	1367	1387	1374	1346
15.5	1334	1343	1350	1278	1358	1400	1359	1380	1367	1338
16	1343	1356	1364	1286	1457	1412	1368	1397	1377	1350
16.5	1371	1393	1401	1312	1496	1442	1395	1436	1406	1385
17	1405	1428	1438	1343	1520	1475	1427	1473	1438	1419
17.5	1435	1459	1469	1374	1540	1505	1456	1503	1467	1450
18	1460	1485	1495	1399	1556	1528	1479	1528	1488	1478
18.5	1482	1505	1516	1420	1555	1547	1500	1546	1508	1498
19	1490	1510	1521	1429	1533	1553	1508	1548	1514	1503
19.5	1493	1510	1520	1432	1540	1554	1509	1548	1519	1503
20	1494	1510	1521	1435	1539	1555	1511	1548	1520	1503
20.5	1497	1513	1524	1437	1550	1556	1514	1550	1522	1507
21	1501	1517	1528	1441	1553	1562	1519	1554	1527	1511
21.5	1506	1522	1534	1447	1552	1567	1525	1559	1531	1516
22	1510	1528	1539	1452	1564	1570	1529	1564	1535	1521
22.5	1515	1533	1543	1457	1571	1574	1533	1570	1539	1528
23	1521	1538	1548	1462	1568	1578	1538	1575	1541	1533
23.5	1526	1542	1554	1467	1582	1582	1544	1580	1547	1537
24	1532	1547	1560	1473	1580	1588	1549	1584	1554	1541
24.5	1538	1552	1564	1479	1593	1595	1555	1589	1561	1546
25	1544	1557	1570	1484	1589	1599	1561	1595	1567	1551
25.5	1550	1562	1576	1489	1596	1606	1566	1599	1574	1555
26	1556	1569	1581	1495	1605	1610	1570	1605	1579	1561
26.5	1562	1574	1587	1500	1613	1614	1576	1610	1583	1567
27	1568	1580	1593	1506	1611	1619	1582	1616	1587	1574
27.5	1573	1585	1598	1512	1622	1625	1588	1623	1593	1579
28	1579	1591	1605	1518	1627	1631	1593	1628	1597	1586
28.5	1585	1595	1610	1523	1630	1637	1600	1633	1603	1590
29	1590	1601	1615	1528	1639	1641	1604	1637	1607	1595
29.5	1595	1606	1620	1533	1640	1643	1608	1643	1611	1601
30	1600	1612	1626	1539	1649	1649	1614	1648	1616	1607



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SECTION 15 DRAWINGS

The "As-Built" drawings for Armor Core, which follow have been reviewed by Intertek B&C and are representative of the project reported herein. Project construction was verified by Intertek B&C per the drawings included in this report. Any deviations are documented herein or on the drawings.



Total Quality. Assured.

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SECTION 16

REVISION LOG

REVISION #	DATE	SECTION	REVISION
0	02/29/24	N/A	Original Report Issue